



DATE 4/1/21

TECHNICAL DATA SHEET		
PH684-002 ( Black Gloss Vinyl Dip)		
Specificatons	METHOD	Typical Value
WT/ GALLON (lbs/ gal)	Gardner Cup	9.75
VISCOSITY @ 78F +/- 2F	Brookfield	
2.5 RPM	#4 spindle	2500-4000 cps
20 RPM	#4 spindle	1500-3000 cps
DUROMETER SHORE A	ASTM D2240	60-70
COLOR	INTERNAL	Black Gloss
DIELECTRIC PROPERTIES	INTERNAL	≥ 350 V/ML
Tensile Strenght	INTERNAL	≥ 1,300 PSI
ELONGATION	INTERNAL	≥325%

PH684-002 is a PVC Plastisol compound. A dispersion of Plasticizers and PVC resin that is liquid paste at room temperature. When heated and cured the product becomes a durable plastic coating or molding that can improve the color, appearance and handling of a product.

FOR SAFETY, HANDLING AND DISPOSAL PROCEDURES, REFER TO MSDS